

**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-2:2006**



No. **17NA00167PO3**

Designation	<b>UNI EN ISO 9606-2 131 P BW 22 S t12 PE bs</b>		
Welder	<b>GRAZIANO FRANCESCO SAVERIO</b>		
Born in	<b>NAPOLI (NA)</b>	on	<b>06/07/1979</b>
Identification	<b>GRZFNC79L06F839T</b>	Method of Identification	<b>C.F. Stamp No. GF</b>
Employed by	<b>ITALIANA IMPIANTI S.R.L. - Napoli (NA)</b>		

WPS used by welder during welding of test coupon: **08/2007**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	131	131
Plate or pipe	P	Plates and pipes
Joint type	BW	Butt and fillet
Material group(s) CR ISO 15608	22	21, 22
Welding consumables	I1	Solid wire*
Shielding gases	W22	All inert
Material thickness (mm)	12	6 and over
Pipe outside diameter (mm)	N.A.	500 and over and for rotating pipes 150 and over
Welding position(s)	PE	PA, PB, PC, PD, PE, PF
Weld details	bs	ss mb,bs FW sl/ml

\*Qualification with AlMg alloy type filler metals qualifies the use of AISi alloy types but not vice versa

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

This certificate is valid from	<b>31 May 2017</b>	to	<b>31 May 2019</b>
Issued at	<b>GENOVA</b>	on	<b>14 June 2017</b>

This certificate consist of 2 pages

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SGQ N° 002 A SSI N° 001 G  
 SGA N° 002 D DAP N° 001 H  
 PRD N° 002 B PRS N° 066 C  
 SCR N° 003 F LAB N° 0832  
 SGE N° 008 M ISP N° 069E  
 ITX M° 002 L GHG N° 002 O  
 EMAS N° 014 P

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**RINA Services S.p.A.**  
 Via Corsica 12 - 16128 Genova



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**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-2:2006**



No. **17NA00167PO2**

Designation	<b>UNI EN ISO 9606-2 131 P BW 22 S t12 PE bs</b>				
Welder	<b>NARDI UMBERTO</b>				
Born in	<b>NAPOLI (NA)</b>	on	<b>29/10/1968</b>		
Identification	<b>NRDMRT68R29F839D</b>	Method of Identification	<b>C.F.</b>	Stamp No.	<b>NU</b>
Employed by	<b>ITALIANA IMPIANTI S.R.L. - Napoli (NA)</b>				

WPS used by welder during welding of test coupon: **08/2007**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	131	131
Plate or pipe	P	Plates and pipes
Joint type	BW	Butt and fillet
Material group(s) CR ISO 15608	22	21, 22
Welding consumables	I1	Solid wire*
Shielding gases	W22	All inert
Material thickness (mm)	12	6 and over
Pipe outside diameter (mm)	N.A.	500 and over and for rotating pipes 150 and over
Welding position(s)	PE	PA, PB, PC, PD, PE, PF
Weld details	bs	ss mb,bs FW sl/ml

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**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-2:2006**



No. **17NA00167PO1**

Designation	<b>UNI EN ISO 9606-2 131 P BW 22 S t12 PE bs</b>		
Welder	<b>IMPERATO GIOVANNI</b>		
Born in	<b>TORRE DEL GRECO (NA)</b>	on	<b>30/09/1972</b>
Identification	<b>MPRGNN72P30L259S</b>	Method of Identification	<b>C.F. Stamp No. IG</b>
Employed by	<b>ITALIANA IMPIANTI S.R.L. - Napoli (NA)</b>		

WPS used by welder during welding of test coupon: **08/2007**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	131	131
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*Handwritten signature*



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